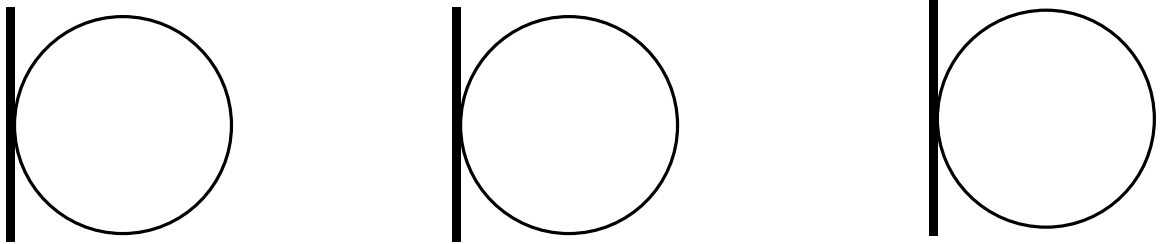


Instructions for Bolt Hole (Square Pattern)

Start here

The starting corner hole is measured from the edge of the header to the **CENTER** of the hole, this will typically be $3/8"$, $7/16"$ or $1/2"$. The following holes are measured from the center of the hole to the center of the next hole. This can be easily accomplished assuming your holes are all the same size, by measuring from the left edge of the hole to the left edge of the next hole; this eliminates trying to find the exact center of either hole.

The last measurement will be from the center of the corner hole to the edge of the header.



If, by chance, there aren't enough spaces for as many bolt holes as you have, you can double up some of the like holes. For example, if you have five holes at $2"$ apart, list them as 10 in one of the boxes. If this is done, make a note that you have done so.

In order to double check your dimensions, measure from the center of the corner hole to the center of the opposite corner hole. These measurements are actually more important than the **overall header dimensions**.

Bolt Hole (Square Pattern)

Start here

W I D T H

Date

Customer

Ref name

Core type

Reference No.

Top, bottom, both header spec sheet

Header shape see header shapes

Header gauge light or heavy

Bolt hole size, width

Bolt hole size, length

L E N G T H

Header Width

Center of first width corner hole to center of last width corner hole

Header Length

Center of first length corner hole to center of last length corner hole

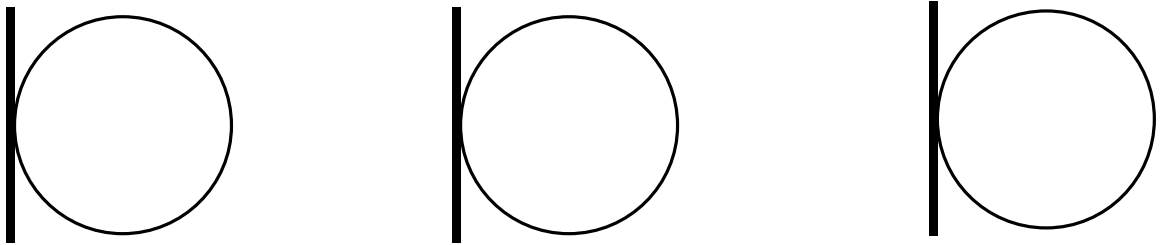
Total Number of Bolt Holes

Instructions for Bolt Hole (Offset Pattern)

Start here

The first measurement should be from the edge of the header to the center of the width or length row of holes, typically $3/8"$, $7/16"$ or $1/2"$. The second will be from the edge of the header to the center of the first hole in the width or length row. The following holes are measured from the center of the hole to the center of the next hole. This can be easily accomplished assuming your holes are all the same size, by measuring from the left edge of the hole to the left edge of the next hole; this eliminates trying to find the exact center of either hole.

The last measurement will be from the center of the last hole in the row to the edge of the header.



If, by chance, there aren't enough spaces for as many bolt holes as you have, you can double up some of the like holes. For example, if you have five holes at $2"$ apart, list them as 10 in one of the boxes. If this is done, make a note that you have done so.

In order to double check your dimensions, measure from the center of the width row to the center of the opposite width row. Next, measure the center of the first hole in the row to the center of the last hole in the row. These measurements are actually more important than the **overall header sizes**.

Bolt Hole (Offset Pattern)

Edge to center of rows														
	From edge to first hole													
				W	I	D	T	H						
			Date											
			Customer											
			Ref name											
			Core type											
			Reference no.											
			Top, bottom, both										Header spec sheet	
			Header shape										See header shapes	
			Header gauge										Light or heavy	
			Bolt hole size,										Width	
			Bolt hole size,										Length	
	H I G H		Header Width	Center of Width Row to Center of Width Row				Center of First Width Corner Hole to Center of Last Width Corner Hole						
			Header Length	Center of Length Row to Center of Length Row				Center of First Length Corner Hole to Center of Last Length Corner Hole						
			Total Number of Bolt Holes											